

ARBOR

หัวจับ



หัวจับ

SLIM HARD CHUCK



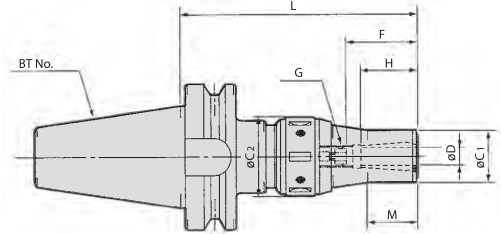
Thru-the-tool Coolant Available

(sold separately)

Collet → Page 930-931, 936

Screw → Page 933

Wrench → Page 934



BT Series

หัว BT

HKS Series

หัว HSK

ST Series

หัว ST

Versatile Tool

Cutting Tool

FEATURE

- The ball screw structure provides high clamping power.
- Easy handling.
- High accuracy and rigidity are kept long.

Order No.	ØD	L	M	ØC1	ØC2	H	G	F		SPRING COLLET	ADJUST SCREW	N/W (kg)
								MIN	MAX			
BT40 -CTH12L -105 11216	6 ~ 12	135	35	35	52	40	M14x1.5	40	70	C12-(D)	OR-M14	1.9
BT50 -CTH12L -165 13427		165						4.7				

NOTE:

1. A spring collet is supplied with Hard chuck. Unless otherwise required, maximum ID spring collet is supplied.
2. Chuck wrench and adjust screw are sold separately.
3. For thru-the-tool coolant application, OR-adjust screw is used. OR-adjust screw is sold separately.

ORDERING EXAMPLE

① **BT40** - ② **CTH** ③ **12** ④ **L** - ⑤ **135**

① Shank Size

② Holder's Name

③ Max. ØD

④ Long Type

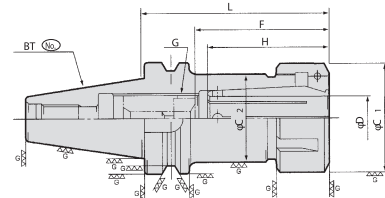
⑤ G.L. Length

หัวจับ G TYPE

NEW MILLING CHUCK G TYPE



Thru-the-tool Coolant Available



Order No.	ØD	L	ØC1	ØC2	H	G	F		SPRING COLLET	ADJUST SCREW	N/W (kg)		
							MIN	MAX					
Max. 25,000min ⁻¹													
BT40	-CT25 -075G 11934	25	62	50	68	M18x1.5	68	78	C25-(25)	OR-M18			
												-090G 11935	75
													90
	-105G 11930	32	74	61	70	M18x1.5	80	90	CS32-(32)	OR-M18			
												-135G 11931	105
													135
BT50	-CT25 -075G 14504	25	62	55	68	M28x1.5	68	90	C25-(25)	OR-M28			
												-105G 14500	75
	-CT32 -075G 14505	32	74	65	80	M36x1.5	80	95	CS32-(32)	OR-M36			
												-105G 14502	105
* -135G 14503	135												

※ Marks : Max. 15,000min⁻¹

NOTE :

1. A spring collet is supplied with Unless otherwise required, maximum ID spring collet is supplied.
2. Chuck wrench and adjust screw are sold separately.
3. OR-Adjust screw is used for thru-the-tool application.
4. The above-mentioned maximum speed will vary depending of cutter. An adequated cutting condition should be selected for each case.

ORDERING EXAMPLE

① **BT40** - ② **CT** ③ **25** - ④ **075** ⑤ **G**

① Shank Size

② Holder's Name

③ Cutter's Shank Dia.

④ G.L. Length

⑤ G Type