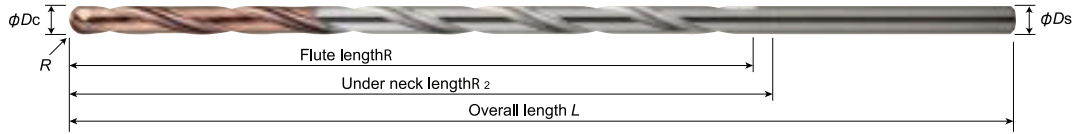


ดอกสว่านคาร์ไบด์ สำหรับ SR Machining Carbide Drill for SR Machining (8Dc ~ 20Dc ~ 30Dc)



Ø3	:	0 ~ -0.014
Ø4 ~ Ø6	:	0 ~ -0.018
Ø7 ~ Ø10	:	0 ~ -0.022
Ø10.5 ~ Ø12	:	0 ~ -0.027



Ds=6	:	0 ~ -0.008
6 < Ds ≤ 10	:	0 ~ -0.009
10 < Ds	:	0 ~ -0.011

(mm)

08WHSR-ATH L/D=8

Order Code	Stock	Size (mm)					
		R Radius	Dc Tool Dia.	ℓ Flute Length	ℓ ₂ Under neck length	L Overall Length	Ds Shank Dia.
08WHSR0300-ATH	●	1.5	3	37	40	85	4
08WHSR0400-ATH	●	2	4	48	51	97	4
08WHSR0500-ATH	●	2.5	5	62	65	114	6
08WHSR0600-ATH	●	3	6	70	73	123	6
08WHSR0700-ATH	●	3.5	7	81	84	133	8
08WHSR0800-ATH	●	4	8	92	95	145	8
08WHSR0850-ATH	●	4.25	8.5	99	102	154	10
08WHSR0900-ATH	●	4.5	9	104	107	158	10
08WHSR0950-ATH	●	4.75	9.5	110	113	165	10
08WHSR1000-ATH	●	5	10	115	118	170	10
08WHSR1050-ATH	●	5.25	10.5	122	125	181	12
08WHSR1100-ATH	●	5.5	11	127	130	185	12
08WHSR1150-ATH	●	5.75	11.5	133	136	192	12
08WHSR1200-ATH	●	6	12	138	141	197	12

20WHSR-ATH L/D=20

Order Code	Stock	Size (mm)					
		R Radius	Dc Tool Dia.	ℓ Flute Length	ℓ ₂ Under neck length	L Overall Length	Ds Shank Dia.
20WHSR0300-ATH	●	1.5	3	71	74	119	4
20WHSR0400-ATH	●	2	4	94	97	143	4
20WHSR0500-ATH	●	2.5	5	119	122	171	6
20WHSR0600-ATH	●	3	6	142	145	195	6
20WHSR0700-ATH	●	3.5	7	166	169	218	8
20WHSR0800-ATH	●	4	8	189	192	242	8
20WHSR0850-ATH	●	4.25	8.5	201	204	256	10
20WHSR0900-ATH	●	4.5	9	213	216	267	10
20WHSR0950-ATH	●	4.75	9.5	224	227	279	10
20WHSR1000-ATH	●	5	10	236	239	291	10
20WHSR1050-ATH	●	5.25	10.5	249	252	308	12
20WHSR1100-ATH	●	5.5	11	260	263	318	12
20WHSR1150-ATH	●	5.75	11.5	272	275	331	12
20WHSR1200-ATH	●	6	12	283	286	342	12

30WHSR-ATH L/D=30

Order Code	Stock	Size (mm)					
		R Radius	Dc Tool Dia.	ℓ Flute Length	ℓ ₂ Under neck length	L Overall Length	Ds Shank Dia.
30WHSR0300-ATH	●	1.5	3	101	104	149	4
30WHSR0400-ATH	●	2	4	134	137	183	4
30WHSR0500-ATH	●	2.5	5	169	172	221	6
30WHSR0600-ATH	●	3	6	202	205	255	6
30WHSR0700-ATH	●	3.5	7	236	239	288	8
30WHSR0800-ATH	●	4	8	269	272	322	8
30WHSR0850-ATH	●	4.25	8.5	286	289	341	10
30WHSR0900-ATH	●	4.5	9	303	306	357	10
30WHSR0950-ATH	●	4.75	9.5	320	323	374	10
30WHSR1000-ATH	●	5	10	336	339	391	10
30WHSR1050-ATH	●	5.25	10.5	353	356	412	12
30WHSR1100-ATH	●	5.5	11	370	373	429	12
30WHSR1150-ATH	●	5.75	11.5	387	390	445	12
30WHSR1200-ATH	●	6	12	404	407	460	12

● : Stocked Items. □ : Stocked by specified distributor. Contact with our sales department.