

REAMER

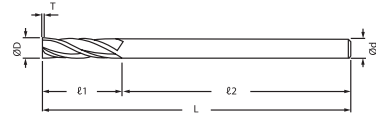
รีมเมอร์



DAIICHI TOOL

คาร์ไบด์รีมเมอร์ปลายตัด

SOLID CARBIDE RZ REAMERS



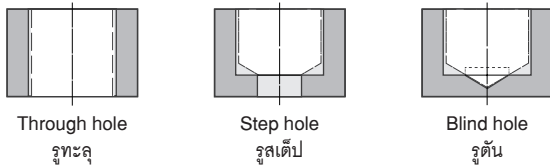
เนื่องจาก Chamfer มีขนาดเล็กมาก จึงสามารถทำงานจนถึงพื้นชิ้นงานได้เป็นอย่างดี
 ■ MAT : Carbide (spiral 30°)

(0.01m/m)

Order No.	Diameter	Flute Length	Shank Length	Overall Length	Shank Diameter	Chamfer
	D	ℓ1	ℓ2	L	d	T
CRZ-S3.0	3.0	20	60	80	3	0.2
CRZ-S3.1	3.1	20	60	80	3	0.2
CRZ-S3.2	3.2	20	60	80	3	0.2
CRZ-S3.3	3.3	20	60	80	3	0.2
CRZ-S3.4	3.4	20	60	80	3	0.2
CRZ-S3.5	3.5	20	60	80	3	0.2
CRZ-S3.6	3.6	20	60	80	3	0.2
CRZ-S3.7	3.7	20	60	80	3	0.2
CRZ-S3.8	3.8	20	60	80	3	0.2
CRZ-S3.9	3.9	20	60	80	3	0.2
CRZ-S4.0	4.0	25	65	90	4	0.2
CRZ-S4.1	4.1	25	65	90	4	0.2
CRZ-S4.2	4.2	25	65	90	4	0.2
CRZ-S4.3	4.3	25	65	90	4	0.2
CRZ-S4.4	4.4	25	65	90	4	0.2
CRZ-S4.5	4.5	25	65	90	4	0.2
CRZ-S4.6	4.6	25	65	90	4	0.2
CRZ-S4.7	4.7	25	65	90	4	0.2
CRZ-S4.8	4.8	25	65	90	4	0.2
CRZ-S4.9	4.9	25	65	90	4	0.2
CRZ-S5.0	5.0	25	75	100	5	0.2
CRZ-S5.1	5.1	25	75	100	5	0.2
CRZ-S5.2	5.2	25	75	100	5	0.2
CRZ-S5.3	5.3	25	75	100	5	0.2
CRZ-S5.4	5.4	25	75	100	5	0.2
CRZ-S5.5	5.5	25	75	100	5	0.2
CRZ-S5.6	5.6	25	75	100	5	0.2
CRZ-S5.7	5.7	25	75	100	5	0.2
CRZ-S5.8	5.8	25	75	100	5	0.2
CRZ-S5.9	5.9	25	75	100	5	0.2
CRZ-S6.0	6.0	25	85	110	6	0.3
CRZ-S6.1	6.1	25	85	110	6	0.3
CRZ-S6.2	6.2	25	85	110	6	0.3
CRZ-S6.3	6.3	25	85	110	6	0.3
CRZ-S6.4	6.4	25	85	110	6	0.3
CRZ-S6.5	6.5	25	85	110	6	0.3
CRZ-S6.6	6.6	25	85	110	6	0.3
CRZ-S6.7	6.7	25	85	110	6	0.3
CRZ-S6.8	6.8	25	85	110	6	0.3
CRZ-S6.9	6.9	25	85	110	6	0.3
CRZ-S7.0	7.0	25	100	125	7	0.3
CRZ-S7.1	7.1	25	100	125	7	0.3
CRZ-S7.2	7.2	25	100	125	7	0.3
CRZ-S7.3	7.3	25	100	125	7	0.3
CRZ-S7.4	7.4	25	100	125	7	0.3
CRZ-S7.5	7.5	25	100	125	7	0.3
CRZ-S7.6	7.6	25	100	125	7	0.3
CRZ-S7.7	7.7	25	100	125	7	0.3
CRZ-S7.8	7.8	25	100	125	7	0.3
CRZ-S7.9	7.9	25	100	125	7	0.3
CRZ-S8.0	8.0	25	110	135	8	0.3
CRZ-S8.1	8.1	25	110	135	8	0.3
CRZ-S8.2	8.2	25	110	135	8	0.3
CRZ-S8.3	8.3	25	110	135	8	0.3
CRZ-S8.4	8.4	25	110	135	8	0.3
CRZ-S8.5	8.5	25	110	135	8	0.3

Order No.	Diameter	Flute Length	Shank Length	Overall Length	Shank Diameter	Chamfer
	D	ℓ1	ℓ2	L	d	T
CRZ-S8.6	8.6	25	110	135	8	0.3
CRZ-S8.7	8.7	25	110	135	8	0.3
CRZ-S8.8	8.8	25	110	135	8	0.3
CRZ-S8.9	8.9	25	110	135	8	0.3
CRZ-S9.0	9.0	30	120	150	9	0.3
CRZ-S9.1	9.1	30	120	150	9	0.3
CRZ-S9.2	9.2	30	120	150	9	0.3
CRZ-S9.3	9.3	30	120	150	9	0.3
CRZ-S9.4	9.4	30	120	150	9	0.3
CRZ-S9.5	9.5	30	120	150	9	0.3
CRZ-S9.6	9.6	30	120	150	9	0.3
CRZ-S9.7	9.7	30	120	150	9	0.3
CRZ-S9.8	9.8	30	120	150	9	0.3
CRZ-S9.9	9.9	30	120	150	9	0.3
CRZ-S10.0	10.0	30	125	155	10	0.3
CRZ-S10.1	10.1	30	125	155	10	0.3
CRZ-S10.2	10.2	30	125	155	10	0.3
CRZ-S10.3	10.3	30	125	155	10	0.3
CRZ-S10.4	10.4	30	125	155	10	0.3
CRZ-S10.5	10.5	30	125	155	10	0.3
CRZ-S10.6	10.6	30	125	155	10	0.3
CRZ-S10.7	10.7	30	125	155	10	0.3
CRZ-S10.8	10.8	30	125	155	10	0.3
CRZ-S10.9	10.9	30	125	155	10	0.3
CRZ-S11.0	11.0	30	130	160	11	0.3
CRZ-S11.1	11.1	30	130	160	11	0.3
CRZ-S11.2	11.2	30	130	160	11	0.3
CRZ-S11.3	11.3	30	130	160	11	0.3
CRZ-S11.4	11.4	30	130	160	11	0.3
CRZ-S11.5	11.5	30	130	160	11	0.3
CRZ-S11.6	11.6	30	130	160	11	0.3
CRZ-S11.7	11.7	30	130	160	11	0.3
CRZ-S11.8	11.8	30	130	160	11	0.3
CRZ-S11.9	11.9	30	130	160	11	0.3
CRZ-S12.0	12.0	30	135	165	12	0.3
CRZ-S12.1	12.1	30	135	165	12	0.3
CRZ-S12.2	12.2	30	135	165	12	0.3
CRZ-S12.3	12.3	30	135	165	12	0.3
CRZ-S12.4	12.4	30	135	165	12	0.3
CRZ-S12.5	12.5	30	135	165	12	0.3
CRZ-S12.6	12.6	30	135	165	12	0.3
CRZ-S12.7	12.7	30	135	165	12	0.3
CRZ-S12.8	12.8	30	135	165	12	0.3
CRZ-S12.9	12.9	30	135	165	12	0.3
CRZ-S13.0	13.0	30	135	165	12	0.3

(Workpiece shape / ลักษณะชิ้นงาน)



Diameter	Tolerance
3.0	+0.006 +0.002
3.1 ~ 6.0	+0.009 +0.004
6.1 ~ 10.0	+0.012 +0.006
10.1 ~ 13.0	+0.015 +0.007
0.01 トロ	+0.005 0

■ MAT : Carbide (spiral 30°) (0.01mm)

Order No.	Diameter	Flute Length	Shank Length	Overall Length	Shank Diameter	Chamfer
	D	ℓ1	ℓ2	L	d	T
CRZ-S3.01	3.01	20	60	80	3	0.2
CRZ-S3.02	3.02	20	60	80	3	0.2
CRZ-S3.03	3.03	20	60	80	3	0.2
CRZ-S3.04	3.04	20	60	80	3	0.2
CRZ-S3.05	3.05	20	60	80	3	0.2
CRZ-S3.95	3.95	20	60	80	3	0.2
CRZ-S3.96	3.96	20	60	80	3	0.2
CRZ-S3.97	3.97	20	60	80	3	0.2
CRZ-S3.98	3.98	20	60	80	3	0.2
CRZ-S3.99	3.99	20	60	80	3	0.2
CRZ-S4.01	4.01	25	65	90	4	0.2
CRZ-S4.02	4.02	25	65	90	4	0.2
CRZ-S4.03	4.03	25	65	90	4	0.2
CRZ-S4.04	4.04	25	65	90	4	0.2
CRZ-S4.05	4.05	25	65	90	4	0.2
CRZ-S4.95	4.95	25	65	90	4	0.2
CRZ-S4.96	4.96	25	65	90	4	0.2
CRZ-S4.97	4.97	25	65	90	4	0.2
CRZ-S4.98	4.98	25	65	90	4	0.2
CRZ-S4.99	4.99	25	65	90	4	0.2
CRZ-S5.01	5.01	25	75	100	5	0.2
CRZ-S5.02	5.02	25	75	100	5	0.2
CRZ-S5.03	5.03	25	75	100	5	0.2
CRZ-S5.04	5.04	25	75	100	5	0.2
CRZ-S5.05	5.05	25	75	100	5	0.2
CRZ-S5.95	5.95	25	75	100	5	0.2
CRZ-S5.96	5.96	25	75	100	5	0.2
CRZ-S5.97	5.97	25	75	100	5	0.2
CRZ-S5.98	5.98	25	75	100	5	0.2
CRZ-S5.99	5.99	25	75	100	5	0.2
CRZ-S6.01	6.01	25	85	110	6	0.3
CRZ-S6.02	6.02	25	85	110	6	0.3
CRZ-S6.03	6.03	25	85	110	6	0.3
CRZ-S6.04	6.04	25	85	110	6	0.3
CRZ-S6.05	6.05	25	85	110	6	0.3
CRZ-S6.95	6.95	25	85	110	6	0.3
CRZ-S6.96	6.96	25	85	110	6	0.3
CRZ-S6.97	6.97	25	85	110	6	0.3
CRZ-S6.98	6.98	25	85	110	6	0.3
CRZ-S6.99	6.99	25	85	110	6	0.3
CRZ-S7.01	7.01	25	100	125	7	0.3
CRZ-S7.02	7.02	25	100	125	7	0.3
CRZ-S7.03	7.03	25	100	125	7	0.3
CRZ-S7.04	7.04	25	100	125	7	0.3
CRZ-S7.05	7.05	25	100	125	7	0.3
CRZ-S7.95	7.95	25	100	125	7	0.3
CRZ-S7.96	7.96	25	100	125	7	0.3
CRZ-S7.97	7.97	25	100	125	7	0.3
CRZ-S7.98	7.98	25	100	125	7	0.3
CRZ-S7.99	7.99	25	100	125	7	0.3
CRZ-S8.01	8.01	25	110	135	8	0.3
CRZ-S8.02	8.02	25	110	135	8	0.3
CRZ-S8.03	8.03	25	110	135	8	0.3
CRZ-S8.04	8.04	25	110	135	8	0.3
CRZ-S8.05	8.05	25	110	135	8	0.3
CRZ-S8.95	8.95	25	110	135	8	0.3
CRZ-S8.96	8.96	25	110	135	8	0.3
CRZ-S8.97	8.97	25	110	135	8	0.3

Order No.	Diameter	Flute Length	Shank Length	Overall Length	Shank Diameter	Chamfer
	D	ℓ1	ℓ2	L	d	T
CRZ-S8.98	8.98	25	110	135	8	0.3
CRZ-S8.99	8.99	25	110	135	8	0.3
CRZ-S9.01	9.01	30	120	150	9	0.3
CRZ-S9.02	9.02	30	120	150	9	0.3
CRZ-S9.03	9.03	30	120	150	9	0.3
CRZ-S9.04	9.04	30	120	150	9	0.3
CRZ-S9.05	9.05	30	120	150	9	0.3
CRZ-S9.95	9.95	30	120	150	9	0.3
CRZ-S9.96	9.96	30	120	150	9	0.3
CRZ-S9.97	9.97	30	120	150	9	0.3
CRZ-S9.98	9.98	30	120	150	9	0.3
CRZ-S9.99	9.99	30	120	150	9	0.3
CRZ-S10.01	10.01	30	125	155	10	0.3
CRZ-S10.02	10.02	30	125	155	10	0.3
CRZ-S10.03	10.03	30	125	155	10	0.3
CRZ-S10.04	10.04	30	125	155	10	0.3
CRZ-S10.05	10.05	30	125	155	10	0.3
CRZ-S10.95	10.95	30	125	155	10	0.3
CRZ-S10.96	10.96	30	125	155	10	0.3
CRZ-S10.97	10.97	30	125	155	10	0.3
CRZ-S10.98	10.98	30	125	155	10	0.3
CRZ-S10.99	10.99	30	125	155	10	0.3
CRZ-S11.01	11.01	30	130	160	11	0.3
CRZ-S11.02	11.02	30	130	160	11	0.3
CRZ-S11.03	11.03	30	130	160	11	0.3
CRZ-S11.04	11.04	30	130	160	11	0.3
CRZ-S11.05	11.05	30	130	160	11	0.3
CRZ-S11.95	11.95	30	130	160	11	0.3
CRZ-S11.96	11.96	30	130	160	11	0.3
CRZ-S11.97	11.97	30	130	160	11	0.3
CRZ-S11.98	11.98	30	130	160	11	0.3
CRZ-S11.99	11.99	30	130	160	11	0.3
CRZ-S12.01	12.01	30	135	165	12	0.3
CRZ-S12.02	12.02	30	135	165	12	0.3
CRZ-S12.03	12.03	30	135	165	12	0.3
CRZ-S12.04	12.04	30	135	165	12	0.3
CRZ-S12.05	12.05	30	135	165	12	0.3
CRZ-S12.95	12.95	30	135	165	12	0.3
CRZ-S12.96	12.96	30	135	165	12	0.3
CRZ-S12.97	12.97	30	135	165	12	0.3
CRZ-S12.98	12.98	30	135	165	12	0.3
CRZ-S12.99	12.99	30	135	165	12	0.3

Carbide

คาร์ไบด์

HSS

ไฮสปีด

Spiral Flute

ร่องเกลียว

Straight Flute

ร่องตรง

Helical Flute

ร่องเกลียวคี่