

# REAMER

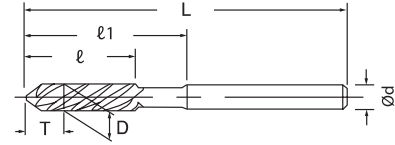
รีมเมอร์



## DAIICHI TOOL

คาร์ไบด์รีมเมอร์ปลายแหลม

**SUPER 30 (SOLID CARBIDE REAMERS)**



■ MAT : Carbide (spiral 30°)

(0.01m/m)

Order No.	Diameter	Flute Length	Shank Length	Overall Length	Shank Diameter	Chamfer
	D	l1	l2	L	d	T
SUP0.3	0.3	8	-	41.0	1.0	2
SUP0.4	0.4	8	-	41.0	1.0	2
SUP0.5	0.5	8	13	41.0	1.0	2
SUP0.6	0.6	8	13	41.0	1.0	2
SUP0.7	0.7	8	13	41.0	1.0	2.5
SUP0.8	0.8	8	13	41.0	1.0	2.5
SUP0.9	0.9	8	16	41.0	1.0	2.5
SUP1.0	1.0	8	16	41.0	1.0	2.5
SUP1.1	1.1	10	16	41.0	1.5	2.5
SUP1.2	1.2	10	16	41.0	1.5	2.5
SUP1.3	1.3	10	16	41.0	1.5	2.5
SUP1.4	1.4	10	16	41.0	1.5	2.5
SUP1.5	1.5	10	16	41.0	1.5	2.5
SUP1.6	1.6	10	16	41.5	2.0	3
SUP1.7	1.7	10	16	41.5	2.0	3
SUP1.8	1.8	10	16	41.5	2.0	3
SUP1.9	1.9	10	16	41.5	2.0	3
SUP2.0	2.0	10	16	41.5	2.0	3
SUP2.1	2.1	12	18	41.5	2.5	3
SUP2.2	2.2	12	18	41.5	2.5	3
SUP2.3	2.3	12	18	41.5	2.5	3
SUP2.4	2.4	12	18	41.5	2.5	3
SUP2.5	2.5	12	18	41.5	2.5	3
SUP2.6	2.6	12	18	41.5	3.0	3
SUP2.7	2.7	12	18	41.5	3.0	3
SUP2.8	2.8	12	18	41.5	3.0	3
SUP2.9	2.9	12	18	41.5	3.0	3
SUP3.0	3.0	12	18	41.5	3.0	3
SUP3.1 ~ 3.5	3.1~3.5	20	30	60.0	3.5	3.5
SUP3.6 ~ 4.0	3.6~4.0	20	30	60.0	4.0	3.5
SUP4.1 ~ 4.5	4.1~4.5	20	40	70.0	4.5	4
SUP4.6 ~ 5.0	4.6~5.0	20	40	70.0	5.0	4
SUP5.1 ~ 5.5	5.1~5.5	25	40	80.0	5.5	4
SUP5.6 ~ 6.0	5.6~6.0	25	40	80.0	6.0	4.5
SUP6.1 ~ 6.5	6.1~6.5	25	40	80.0	6.5	4.5
SUP6.6 ~ 7.0	6.6~7.0	25	40	80.0	7.0	4.5
SUP7.1 ~ 7.5	7.1~7.5	30	40	80.0	7.5	5
SUP7.6 ~ 8.0	7.6~8.0	30	40	80.0	8.0	5

Order No.	Diameter	Flute Length	Shank Length	Overall Length	Shank Diameter	Chamfer
	D	l1	l2	L	d	T
SUP0.31~0.39	0.31~0.39	8	-	41.0	1.0	2
SUP0.41~0.49	0.41~0.49	8	-	41.0	1.0	2
SUP0.51~0.59	0.51~0.59	8	13	41.0	1.0	2
SUP0.61~0.69	0.61~0.69	8	13	41.0	1.0	2
SUP0.71~0.79	0.71~0.79	8	13	41.0	1.0	2.5
SUP0.81~0.89	0.81~0.89	8	16	41.0	1.0	2.5
SUP0.91~0.99	0.91~0.99	8	16	41.0	1.0	2.5
SUP1.01~1.09	1.01~1.09	10	16	41.0	1.5	2.5
SUP1.11~1.19	1.11~1.19	10	16	41.0	1.5	2.5
SUP1.21~1.29	1.21~1.29	10	16	41.0	1.5	2.5
SUP1.31~1.39	1.31~1.39	10	16	41.0	1.5	2.5
SUP1.41~1.49	1.41~1.49	10	16	41.0	1.5	2.5
SUP1.51~1.59	1.51~1.59	10	16	41.5	2.0	3
SUP1.61~1.69	1.61~1.69	10	16	41.5	2.0	3
SUP1.71~1.79	1.71~1.79	10	16	41.5	2.0	3
SUP1.81~1.89	1.81~1.89	10	16	41.5	2.0	3
SUP1.91~1.99	1.91~1.99	10	16	41.5	2.0	3
SUP2.01~2.09	2.01~2.09	12	18	41.5	2.5	3
SUP2.11~2.19	2.11~2.19	12	18	41.5	2.5	3
SUP2.21~2.29	2.21~2.29	12	18	41.5	2.5	3
SUP2.31~2.39	2.31~2.39	12	18	41.5	2.5	3
SUP2.41~2.49	2.41~2.49	12	18	41.5	2.5	3
SUP2.51~2.59	2.51~2.59	12	18	41.5	3.0	3
SUP2.61~2.69	2.61~2.69	12	18	41.5	3.0	3
SUP2.71~2.79	2.71~2.79	12	18	41.5	3.0	3
SUP2.81~2.89	2.81~2.89	12	18	41.5	3.0	3
SUP2.91~2.99	2.91~2.99	12	18	41.5	3.0	3
SUP3.01~3.05	3.01~3.05	20	30	60.0	3.5	3.5
SUP3.97~3.99	3.97~3.99	20	30	60.0	4.0	3.5
SUP4.01~4.05	4.01~4.05	20	30	70.0	4.5	4
SUP4.97~4.99	4.97~4.99	20	30	70.0	5.0	4
SUP5.01~5.05	5.01~5.05	20	30	70.0	5.0	4
SUP5.97~5.99	5.97~5.99	25	40	80.0	6.0	4
SUP6.01~6.05	6.01~6.05	25	40	80.0	6.0	4.5
SUP6.97~6.99	6.97~6.99	25	40	80.0	7.0	4.5
SUP7.01~7.05	7.01~7.05	25	40	80.0	7.0	4.5
SUP7.97~7.99	7.97~7.99	30	40	80.0	8.0	5
SUP8.01~8.05	8.01~8.05	30	40	80.0	8.0	5

Straight Shank  
กำหนดตรง

Carbide

คาร์ไบด์

HSS

ไฮสปีด

Spiral Flute

ร่องเกลียว

Straight Flute

ร่องตรง

Helical Flute

ร่องเอียง